

# WEED CONTROL AUTOMATION IN VEGETABLES

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# ROBOTIC WEEDERS

- ❖ What are they?
- ❖ How do they work?
- ❖ Are they any good?
- ❖ Are they commercially available?



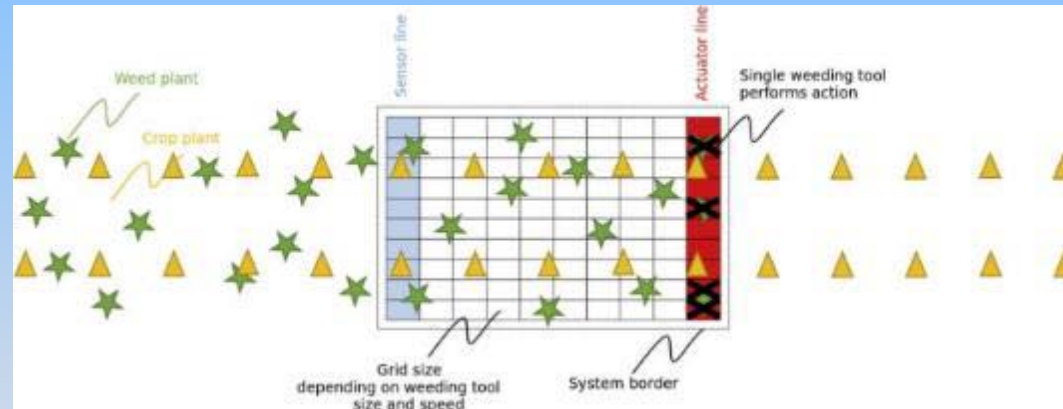
# ROBOTIC WEEDING: TWO STEPS

1. **Detection of the crop row**
2. **Actuation – control of the weed**



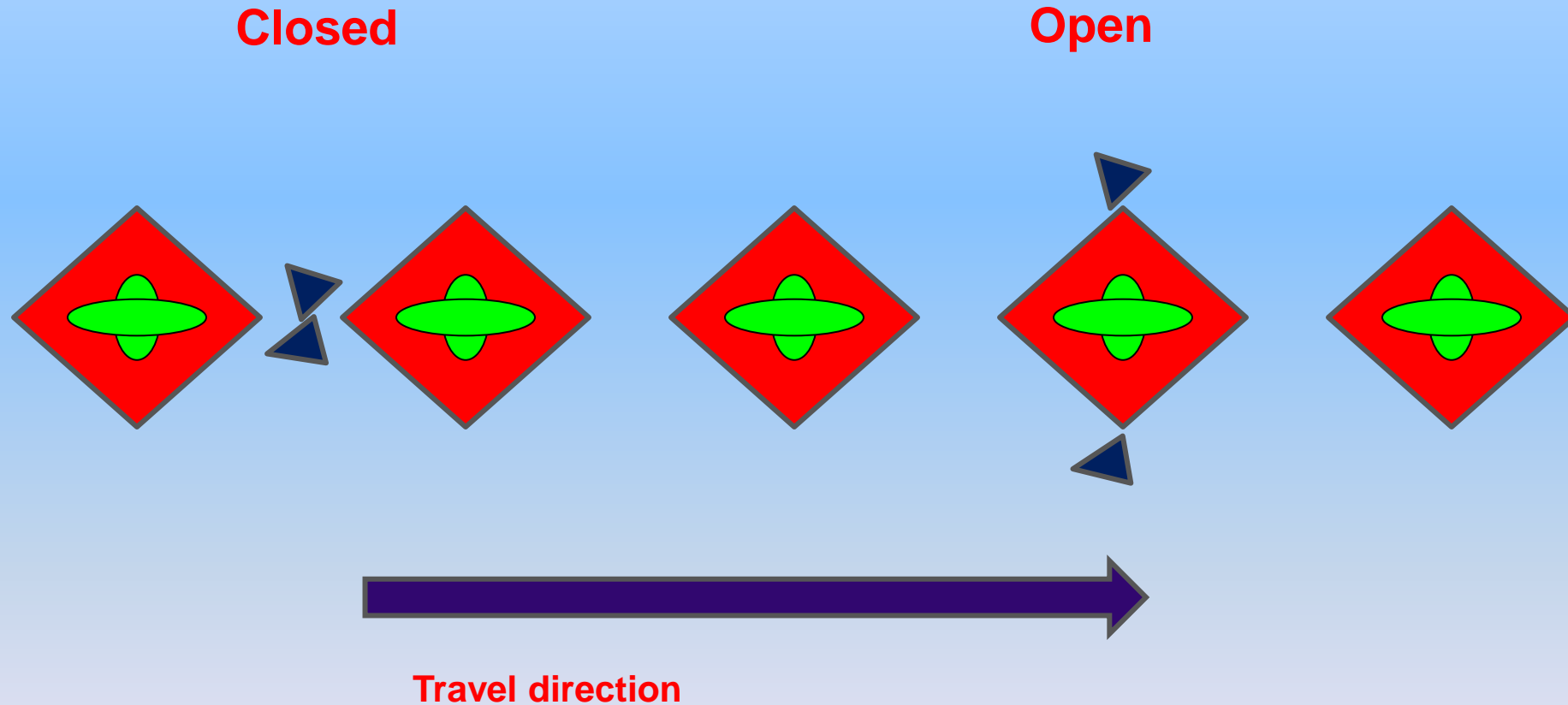
# PLANT DETECTION AND ACTUATION

- ❖ Detection system
  - ❖ Camera
  - ❖ Electronic controller
- ❖ Algorithm to classify plants
  - ❖ Color threshold
  - ❖ Spatial classification
- ❖ Actuator
  - ❖ Spray solenoid
  - ❖ Cultivator knife
  - ❖ Other device



Siemens 2014

# Actuator: Intra-row cultivator on the Robovator





# ROBOVATOR IN TOMATO



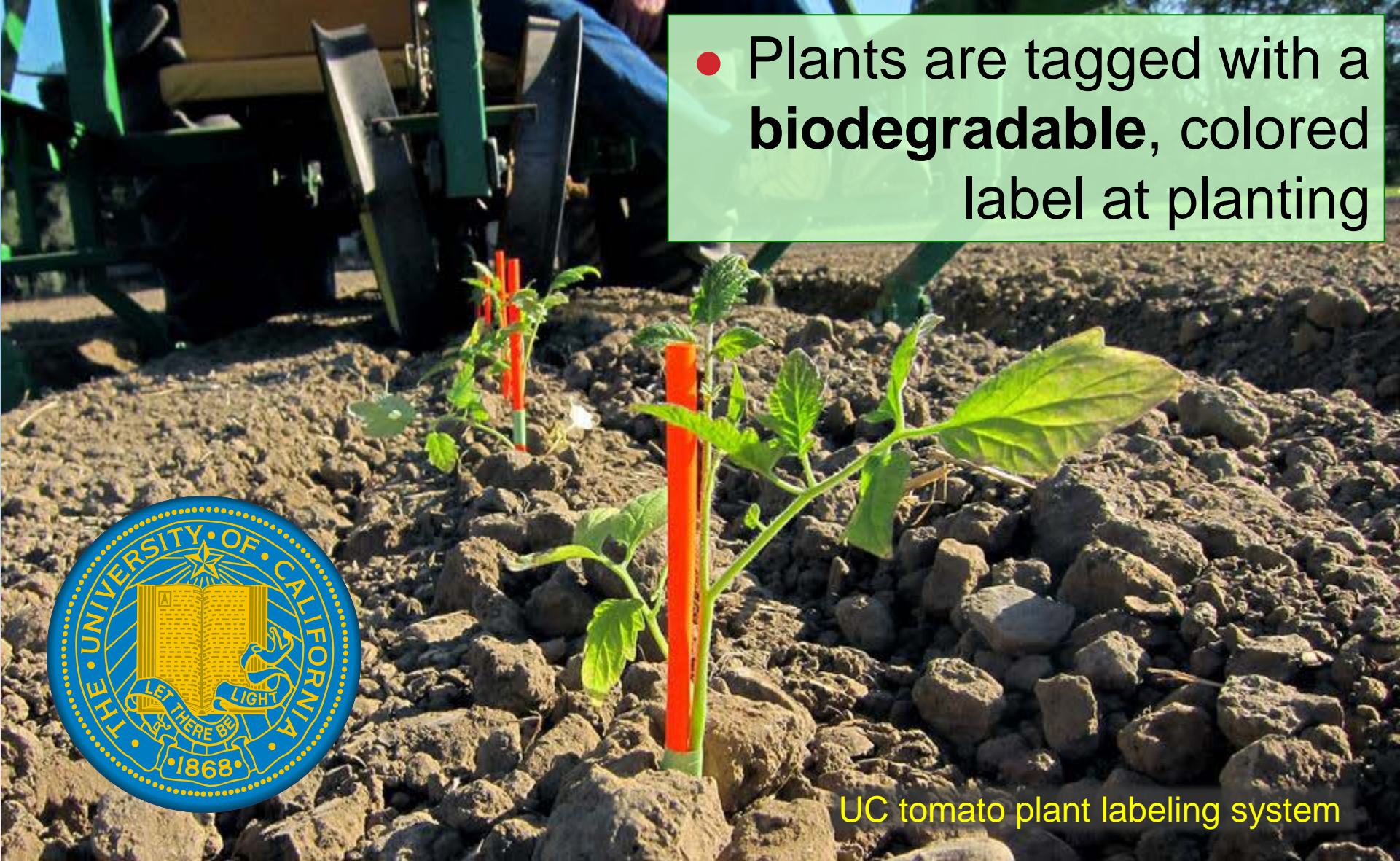


# CROP SIGNALING PROTOTYPE

## Plant Labels



- Plants are tagged with a **biodegradable**, colored label at planting



UC tomato plant labeling system



# CROP SIGNALING RESULTS

## Plant Labels





# WEED DENSITIES AND HAND WEEDING TIMES – TOMATO 2017

Cultivator	No. acre	% weed reduction	Time hr./A	% time reduction
Automated	377 B	82	46.3 B	39
Standard	2074 A	0	76.0 A	0
P-value	<0.0001		0.0021	

Davis, CA May 2017

# **Robovator Costs – based on lettuce**

- ❖ Contract costs in Salinas 80 inch bed  
\$110/A (6 seedlines)
- ❖ Can do 1 acre in 48 min at 1.5 mph
- ❖ Can operate at night

# AUTOMATION IN VEGETABLE CROPS

Lettuce  
thinners

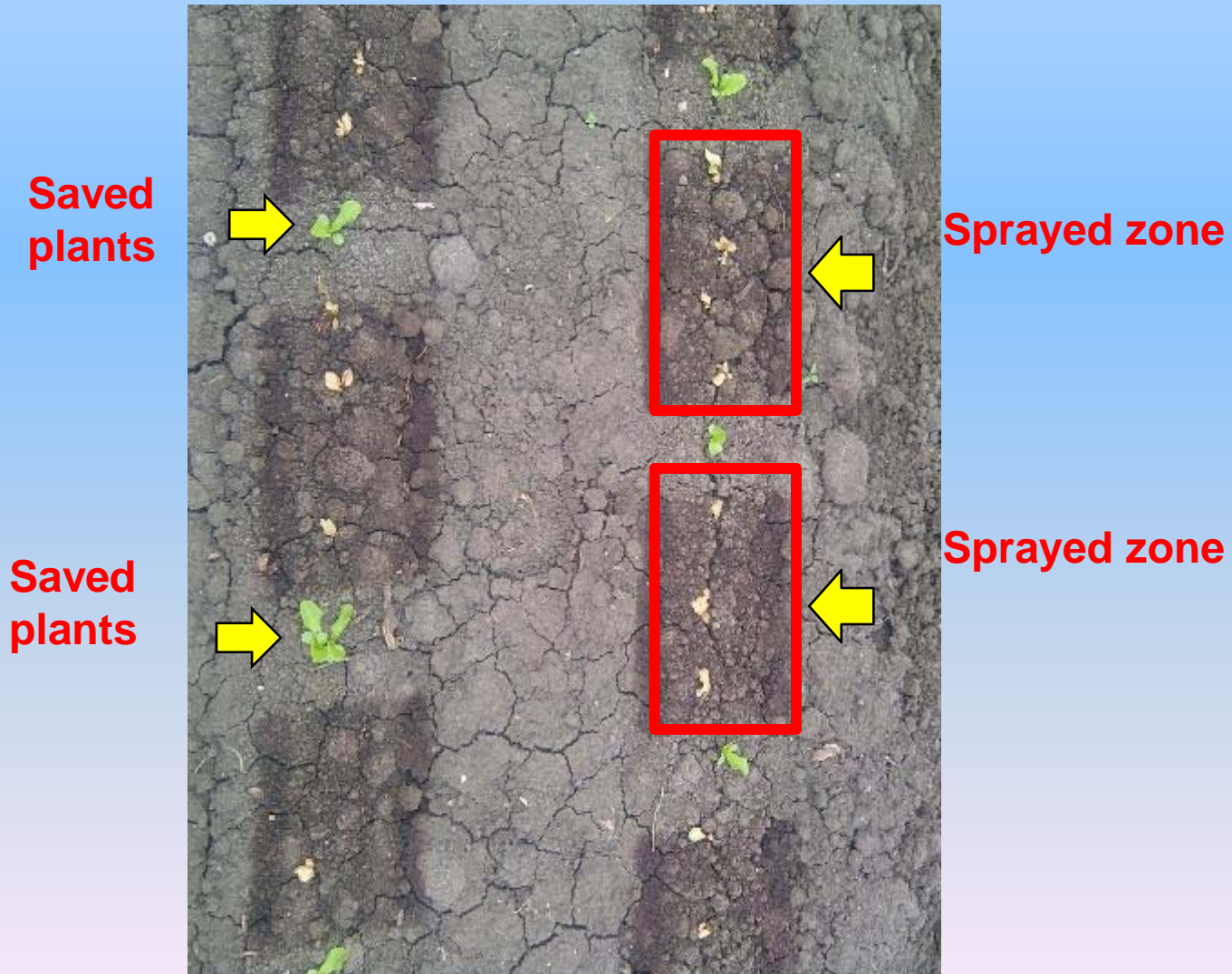


Robotic  
Cultivators





# LETTUCE THINNING- INTERMITTENT SPRAYERS



# WEEDING TECHNOLOGY

- ❖ The robotic weeders we have now are the first generation
- ❖ The US & California need to develop our own homegrown technology
- ❖ We need faster, better & cheaper machines

